General information

Overview



The CALOMAT 62 gas analyzer is primarily used for quantitative determination of one gas component (e.g. H₂, N₂, Cl₂, HCl, NH₃) in binary or quasi-binary gas mixtures.

The CALOMAT 62 is specially designed for use in corrosive gas mixtures.

Benefits

- Universally applicable hardware basis
- Integrated correction of cross-interference, no external calculation required
- Open interface architecture (RS 485, RS 232, PROFIBUS)
- SIPROM GA network for maintenance and servicing information (option)
- Electronics and analyzer unit: gas-tight isolation, purging is possible, IP65, long service life even in harsh environments (field device)

Application

Fields of application

- · Chlorine-alkali electrolysis
- Metallurgy (steel production and processing)
- H₂ measurement in LNG (Liquefied Natural Gas) process
- Ammonia synthesis
- Fertilizer production
- Petrochemicals

Special versions

Special applications

In addition to the standard combinations, special applications are also available upon request (e.g. higher sample gas pressure up to 2 000 hPa absolute).

Design

19" rack unit

- · With 4HE for installation
 - in hinged frame
 - in cabinets with or without telescope rails
 - With closed or flow-type reference chambers
- Front plate for service purposes can be pivoted down (laptop connection)
- IP20 degree of protection, with purging gas connection
- Internal gas routes: Pipe made of stainless steel (mat. no. 1.4571)
- Gas connections for sample gas inlet and outlet and for reference gas: Internal thread 1/8" 27 NPT
- Purging gas connections: Pipe diameter 6 mm or 1/4"
- With closed or flow-type reference chambers

Field device

- Two-door enclosure (IP65) for wall mounting with gas-tight separation of analyzer and electronic parts, purgeable
- Individually purgeable enclosure halves
- Gas path with screw pipe connection made of stainless steel (mat. no. 1.4571), or Hastelloy C22
- Purging gas connections: Pipe diameter 10 mm or 3/8"
- Gas connections for sample gas inlet and outlet and for reference gas: Internal thread 1/8" 27 NPT
- With closed or flow-type reference chambers

Display and control panel

- Large LCD field for simultaneous display of:
 - Measured value (digital and analog displays)
 - Status bar
 - Measuring ranges
- · Contrast of the LCD field adjustable via the menu
- Permanent LED backlighting
- Washable membrane keyboard with five softkeys
- Menu-driven operator control for parameterization, test functions, adjustment
- Operator support in plain text
- Graphical display of the concentration progression; time intervals parameterizable
- Bilingual operating software German/English, English/Spanish, French/English, Spanish/English, Italian/English

Input and outputs

- One analog output per medium (from 0, 2, 4 to 20 mA; NAMUR parameterizable)
- Two analog inputs configurable (e.g. correction of cross-interference or external pressure sensor)
- Six binary inputs freely configurable (e.g. measurement range changeover, processing of external signals from the sample preparation)
- Six relay outputs, freely configurable (e.g. failure, maintenance request, threshold alarm, external magnetic valves)
- Each can be expanded by eight additional binary inputs and relay outputs (e.g. for autocalibration with max. four test gases)

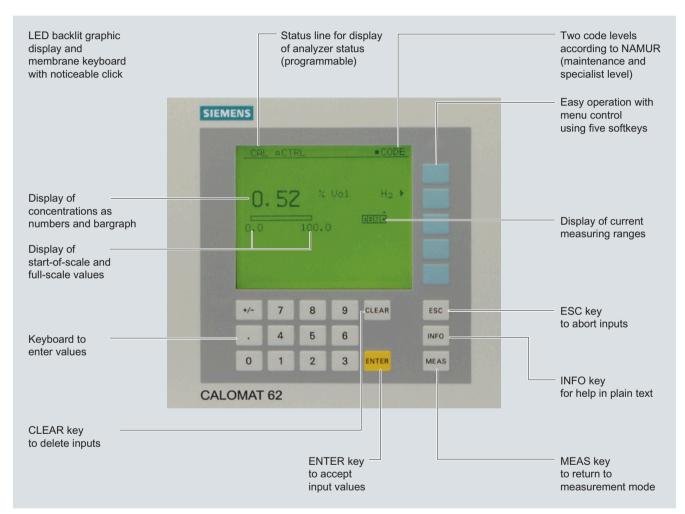
General information

Communication

RS 485 present in basic unit (connection from the rear; for the rack unit also behind the front plate).

Options

- RS 485/RS 232 converter
- RS 485/Ethernet converter
- RS 485/USB converter
- Connection to networks via PROFIBUS DP/PA interface
- · SIPROM GA software as the service and maintenance tool

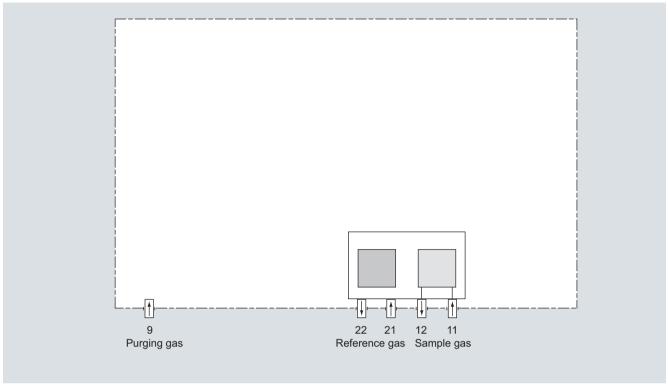


CALOMAT 62, membrane keyboard and graphic display

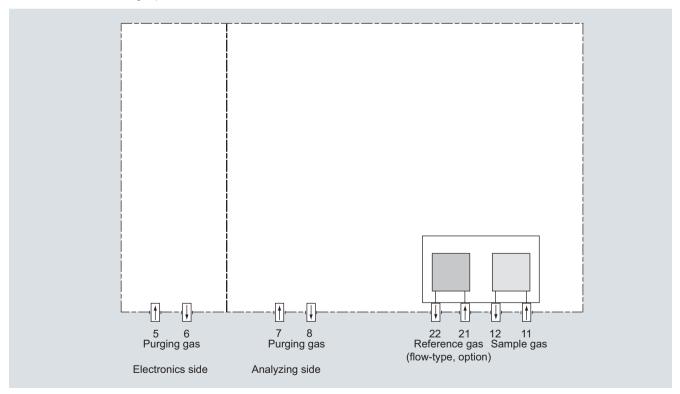
Designs - parts wetted by sample gas

Gas connection	19" rack unit	Field device	
Input block with gas connection	Stainless steel, mat. no. 1.4571	Stainless steel, mat. no. 1.4571	
Seal	FPM (e.g. Viton) or FFPM	FPM (e.g. Viton) or FFPM	
Sensor	Glass	Glass	
Input block with gas connection		Hastelloy C22	
Seal		FFPM (e.g. Kalrez)	
Sensor		Glass	

General information



CALOMAT 62, 19" rack unit, gas path



CALOMAT 62, field device, gas path

General information

Function

Principle of operation

The measuring principle is based on the different thermal conductivity of gases.

The temperature of a heated resistor surrounded by gas is determined by the thermal conductivity of the gas. Four such resistors are connected as a bridge.

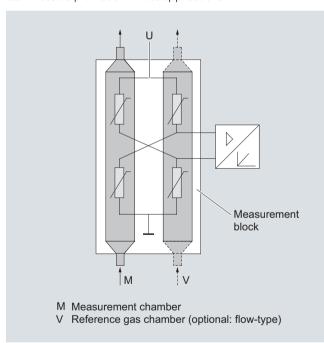
Sample gas flows around two of them, reference gas surrounds the other two. A constant DC voltage heats the resistors above the temperature of the measurement block.

The different thermal conductivities of the sample and reference gases result in different temperatures of the resistors. A change in the composition of the sample gas thus also causes a change in the resistance values.

The electrical equilibrium of the measuring bridge is disrupted, and a voltage is generated in the bridge diagonal. This is a measure of the concentration of the measured component.

Note

The sample gases must be fed into the analyzers free of oil, grease, and dust. The formation of condensation in the sample chambers (dew point of sample gas < ambient temperature) must be avoided. Therefore, gas prepared for the respective task must be provided in most applications.



CALOMAT 62, principle of operation, example of a non-flow-type reference chamber

Important features

- Four freely-programmable measuring ranges, also with suppressed zero, all ranges linear
- Smallest spans down to 1 % H₂ (with suppressed zero: 99 to 100 % H₂) possible
- Measuring range identification
- Electrically isolated measured-value output 0/2/4 to 20 mA (also inverted)
- Automatic or manual measuring range switchover selectable; remote switching is also possible
- · Measured value can be saved during adjustment

- Time constants are selectable within wide ranges (static/dynamic noise suppression); i.e. the response time of the analyzer can be adapted to the respective task
- Short response time
- · Low long-term drift
- Measuring point switchover for up to 6 measuring points (parameterizable)
- · Measuring point identification
- External pressure sensor can be connected for correction of variations in sample gas pressure
- Possibility for correcting the influence of residual gases (correction of cross-interference)
- Automatic measuring range calibration can be programmed
- Operation based on the NAMUR recommendation
- Two operator input levels with their own authorization codes to prevent unintentional and unauthorized interventions
- Simple handling using a numerical membrane keyboard and operator prompting
- Customer-specific device versions, such as:
 - Customer acceptance
 - TAG labels
 - Drift recording
 - Clean for O₂ service

Spans

The smallest and largest possible spans depend on both the measured component (gas type) and the respective application (see ordering data).

Cross-interferences

Information on the sample gas composition is required in order to determine the cross-interference of residual gases with several interfering components.

The zero offsets in % H $_2$ which result from 1 % residual gas (interfering gas) are listed in the following table; the specified values are approximate values.

It should be noted that the influence of interfering gas is not linear to its concentration. Information on the sample gas composition is required in order to determine the cross-interference of residual gases with several interfering components.

Ar	Approx 0.15 %
02	Approx. + 0.02 %
CO ₂	Approx 0.13 %
CH ₄	Approx. + 0.17 %
SO ₂	Approx 0.31 %
Air (dry)	Approx. + 0.25 %

Effect of 1 % gas component with nitrogen as the residual gas, expressed in % $\rm H_{2}$

Moreover, it must be noted that - in addition to a zero offset - the gradient of the characteristic can also be affected by the residual gas. However, this effect is negligible in the case of variations in the interfering gas concentration below 10 %.

Taking these facts into consideration and due to the fact that the cross-interference analyzers cause further measuring inaccuracies, a larger error in measurement occurs than with binary gas mixtures despite correction of cross-interference.

CALOMAT 62

Shielding

General information

Specification for the interface cable

Surge impedance 100 ... 300 Ω , with a measuring frequency of > 100 kHz

Cable capacitance Typ. < 60 pF/m

Core cross-section > 0.22 mm², corresponds to

AWG 23

Cable type

Twisted pair, 1 x 2 conductors of

cable section

Signal attenuation Max. 9 dB over the whole length

Copper braided shield or braided shield and foil shield

Connection Pin 3 and pin 8

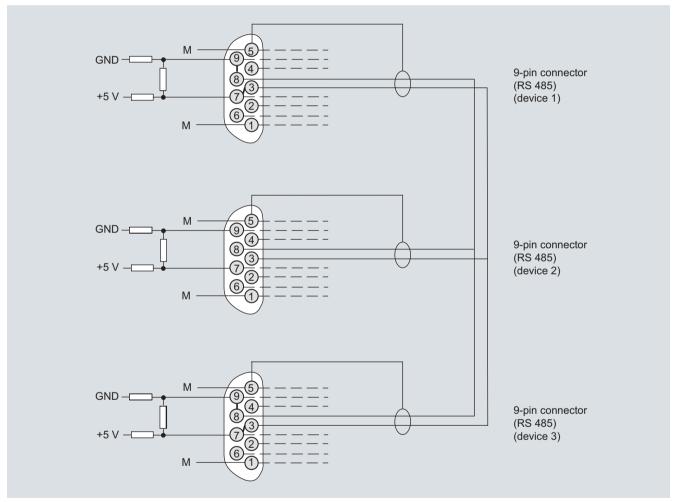
Bus terminating resistors

Pins 3-7 and 8-9 of the first and last connectors of a bus cable must be bridged (see figure).

Note

It is advisable to install a repeater on the device side in the case of a cable length of more than 500 m or with high interferences.

Up to four components can be corrected via the ELAN bus, correction of cross-interference can be carried out for one or two components via the analog input.



Bus cable with plug connections, example

19" rack unit

Technical specifications

General (based on DIN EN 61207/IEC 1207. All data refers to the binary gas mixture H₂ in N₂)

Measuring ranges 4, internally and externally switchable; automatic measuring range switchover also possible

Span Application-dependent (see ordering data)

Measuring ranges with suppressed zero point

(see ordering data) Operating position Front wall, vertical

CE marking in accordance with EN 50081-1/EN 50081-2 and Conformity

Design, enclosure

IP20 according to EN 60529 Degree of protection

Weight Approx. 13 kg

Electrical characteristics

In accordance with standard (Electromagnetic Compatibility) requirements of NAMUR NE21 (08/98) and EN 61326

In accordance with EN 61010-1; Electrical safety overvoltage category II

100 V AC -10 % ... 120 V AC Power supply (see nameplate)

+10 %, 47 ... 63 Hz

Application-dependent

200 V AC -10 % ... 240 V AC +10 %, 47 ... 63 Hz

Power consumption Approx. 30 VA

100 ... 120 V: 1.0T/250 Fuse values 200 ... 240 V: 0.63T/250

Gas inlet conditions

Sample gas pressure 800 ... 1 100 hPa (absolute)

Sample gas flow 30 ... 90 l/h

Sample gas temperature Min. 0 ... max. 50 °C, but above the dew point

Temperature of the measuring cell

Dynamic response (the dynamic and measuring response refers to the

measurement of H2 in N2)

Warm-up period met after 2 hours)

Delayed display (T₉₀) Approx. 35 s (including dead

Damping (electrical time constant) Dead time (the diffusion to the

probes is the determining variable)

Dead time (special application) < 10 s

< 30 min at room temperature (the technical specification will be

0 ... 100 s, parameterizable Approx. 34 s

Measuring response(the dynamic and measuring response refers to the measurement of H₂ in N₂) (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C)

Output signal fluctuation (3σ value)

< ± 1 % of the smallest possible span according to rating plate, with electronic damping constant

Zero point drift < ± 1 % of the current span/week

Measured-value drift < ± 1 % of the smallest possible span (according to rating

plate)/week

Repeatability < + 1 % of the current span

Detection limit 1 % of the smallest possible span according to rating plate

Linearity error < ± 1 % of the current span

Influencing variables (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C)

< 2 %/10 K referred to smallest Ambient temperature possible span according to label

Deviation from zero point (for Accompanying gases

influence of interfering gas, see section "Cross-interference")

Sample gas flow 0.2 % of the current measuring span with a change in flow of

0.1 l/min within the permissible flow range

Sample gas pressure < 1 % of the current span with a

change in pressure of 100 hPa

< 0.1 % of the current span with Power supply rated voltage ± 10 %

Electrical inputs and outputs

0/2/4 ... 20 mA, isolated; Analog output max. load 750 Ω

Relay outputs 6, with changeover contacts, freely parameterizable, e.g. for measuring range identification; load: 24 V AC/DC/1 A, isolated

2, dimensioned for 0/2/4 ... 20 mA Analog inputs for external pressure sensor and

correction of cross-interference Binary inputs 6, designed for 24 V, isolated,

freely parameterizable, e.g. for measuring range switchover

Serial interface

Options AUTOCAL function with 8 additional binary inputs and 8 addi-

tional relay outputs, also with PROFIBUS PA (on request) or PROFIBUS DP (on request)

Climatic conditions

Permissible ambient temperature

-40 ... +70 °C during storage and transportation, 5 ... 45 °C during operation

Permissible humidity (dew point must not be fallen below)

< 90 % relative humidity as annual average, during storage and transportation

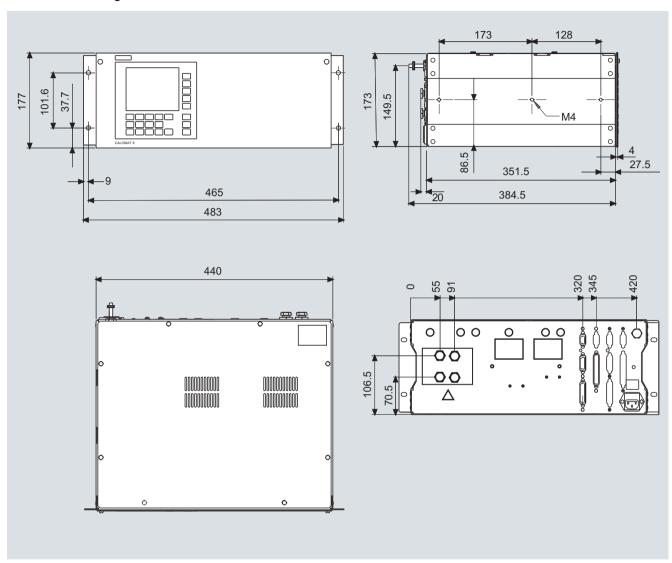
19" rack unit

Selection and ordering	ng data		Order No.			
CALOMAT 62 gas and 19" rack unit for install	alyzer ation in cabinets		D) 7MB2541-	- A		
Material of sample gas		Demanda e e e e e e e e e e				
Stainless steel, mat. non-flow-type reference	o. 1.4571; ce chamber, 1/8"-27 NPT	Purging gas stub 6 mm		0		
Stainless steel, mat. no non-flow-type reference	o. 1.4571; ce chamber, 1/8"-27 NPT	Purging gas stub 1/4"		4		
Application		Possible with measuring range identification				
H_2 in N_2		0; 5		AN		
SO ₂ in air		1; 6		EL		
CO ₂ in H ₂		0; 5		KA		
CO ₂ in N ₂		1; 6		KN		
Smallest measuring range 0 1 %	Largest measuring range 0 100 %	Reference gas or filling gas		0		
0 5 %	0 100 %			1		
0 5 %	0 60 %	Accompanying gas component		2		
0 10 %	0 100 %	component		3		
0 20 %	0 40 %			4		
100 99 % 100 95 %	100 0 % 100 0 %			5 6		
100 95 %	100 0 %	Sample gas component		7		
100 80 %	100 60 %			8		
Add-on electronics						
Without				0		
AUTOCAL function	and insulta and autouta					
	ary inputs and outputs inary inputs/outputs and PF	OFIBLIS PA interface		1 6		
	ary inputs/outputs and PRO			7		
Power supply						
100 120 V AC, 47				0		
200 240 V AC, 47	. 63 Hz			1		
Explosion protection Without					A	
	locumentation, software)					
German	iocumentation, soitware)				0	
English					1	
French					2	
Spanish					3	
Italian					4	

Additional versions	Order code	
Add "-Z" to Order No. and specify order codes.		
TAG labels (specific inscription based on customer information)	B03	
Clean for O ₂ service (specially cleaned gas path)	Y02	
Measuring range indication in plain text, if different from the standard setting	Y11	
Special setting (only in conjunction with an application no., e.g. extended measuring range)	Y12	
Extended special setting (only in conjunction with an application no., e.g. determination of cross-interferences)	Y13	
Retrofitting sets	Order No.	
RS 485/Ethernet converter	A5E00852383	
RS 485/RS 232 converter	C79451-Z1589-U1	
RS 485/USB converter	A5E00852382	
AUTOCAL function with 8 binary inputs/outputs	C79451-A3480-D511	
AUTOCAL function with 8 binary inputs/outputs and PROFIBUS PA	A5E00057307	
AUTOCAL function with 8 binary inputs/outputs and PROFIBUS DP	A5E00057312	
D) Subject to export regulations AL: 91999, ECCN: N		

19" rack unit

Dimensional drawings

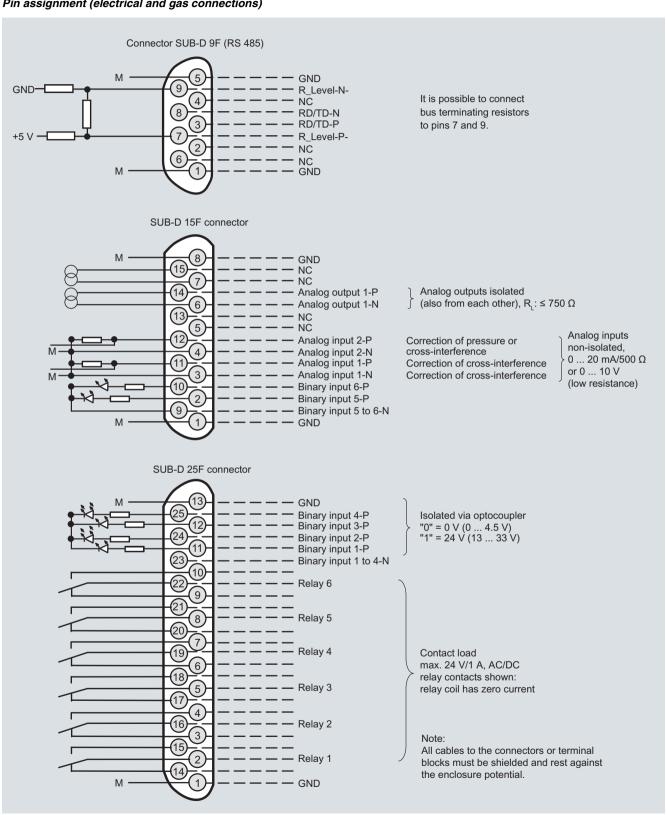


CALOMAT 62, 19" rack unit, dimensions in mm

19" rack unit

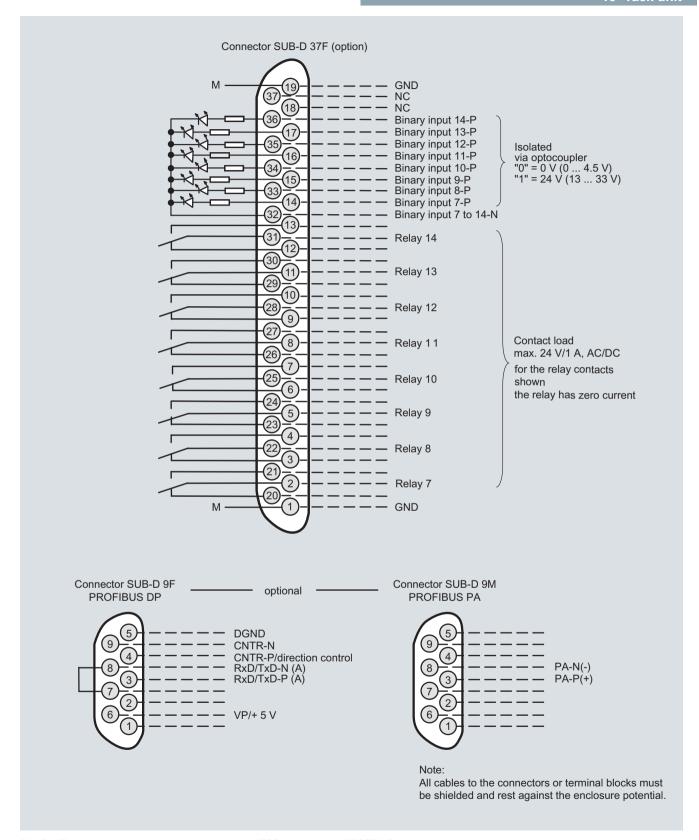
Schematics

Pin assignment (electrical and gas connections)



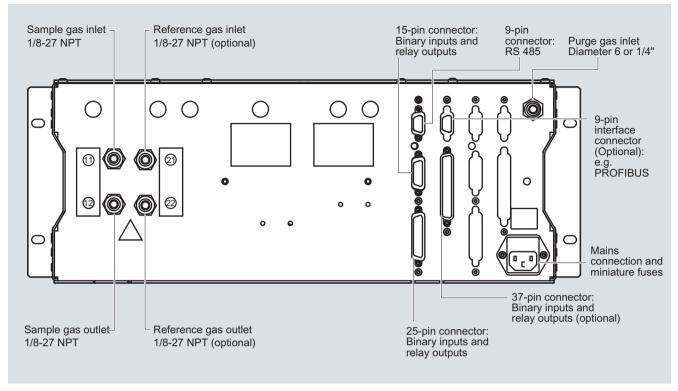
CALOMAT 62, 19" rack unit, pin assignment

19" rack unit



CALOMAT 62, 19" rack unit, pin assignment of the AUTOCAL board and PROFIBUS connectors

19" rack unit



CALOMAT 62, 19" rack unit, gas connections and electrical connections

Field device

Technical specifications

General (based on DIN EN 61207/IEC 1207. All data refers to the binary gas mixture H₂ in N₂) Measuring ranges 4. internally and externally switchable; automatic measuring range switchover also possible Span Application-dependent (see ordering data) Application-dependent Measuring ranges with suppressed zero point (see ordering data) Operating position Front wall vertical Conformity CE marking in accordance with EN 50081-1/EN 50081-2 and RoHS

Design, enclosure

Degree of protection IP65 according to EN 60529 Weight Approx. 25 kg

Electrical characteristics	
EMC (Electromagnetic Compatibility)	In accordance with standard requirements of NAMUR NE21 (08/98) and EN 61326
Electrical safety	In accordance with EN 61010-1; overvoltage category II
Power supply (see nameplate)	100 AC -10 % 120 V AC +10 %, 47 63 Hz or 200 AC -10 % 240 V AC +10 %, 47 63 Hz
Power consumption	 Approx. 25 VA (gas connection block unheated) Approx. 330 VA (gas connection block heated)
Fuse values (gas connection unheated)	100 120 V F3 1T/250 F4 1T/250
	200 240 V F3 0.63T/250 F4 0.63T/250
Fuse values (gas connection	100 120 V

F1 1T/250

F2 4T/250 F3 4T/250 F4 4T/250

200 ... 240 V

F1 0.63T/250

F2 2.5T/250 F3 2.5T/250

F4 2.5T/250

Gas inlet conditions

• For short periods

heated)

Sample gas pressure	800 1 100 hPa (absolute)
Sample gas flow	30 90 l/h
Sample gas temperature	Min. 0 max. 50 °C, but above the dew point
Temperature • of the measuring cell (sensor) • of the measureming cell block (base)	70 °C 80 °C (heated)
Sample gas humidity	< 90 % relative humidity
Purging gas pressure • Permanent	165 hPa above ambient pressur

Dynamic response (the dynamic and measuring response refers to the measurement of H₂ in N₂) (referred to sample gas pressure 1 000 hPa

pressure

Approx. 34 s

absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C) Warm-up period < 30 min at room temperature

Delayed display (T₉₀) Electrical damping 0 ... 100 s, parameterizable

Dead time (the diffusion to the probes is the determining variable) (the technical specification will be met after 2 hours)

Approx. 35 s (including dead time)

Max. 250 hPa above ambient

Measuring response (the dynamic and measuring response refers to the measurement of H₂ in N₂) (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C)

Output signal fluctuation (3σ value) < + 1 % of the smallest possible span according to rating plate with electronic damping constant

Zero point drift < ± 1 % of the current span/week Measured-value drift < ± 1 % of the smallest possible span (according to rating plate)/week

Repeatability < ± 1 % of the current span Detection limit 1 % of the smallest possible span according to rating plate Linearity error < ± 1 % of the current span

Influencing variables (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C)

Ambient temperature < 2 %/10 K referred to smallest possible span according to rating Accompanying gases Deviation from zero point (for

influence of interfering gas, see section "Cross-interference") Sample gas flow 0.2 % of the current measuring

span with a change in flow of 0.1 l/min within the permissible

Sample gas pressure < 1 % of the span with a change in pressure of 100 hPa Power supply < 0.1 % of the output signal span

with rated voltage ± 10 %

Electrical inputs and outputs

Analog output 0/2/4 ... 20 mA, isolated; max. load 750 Ω Relay outputs 6, with changeover contacts,

freely parameterizable, e.g. for measuring range identification; load: 24 V AC/DC/1 A, isolated

Analog inputs 2, dimensioned for 0/2/4 ... 20 mA for external pressure sensor and correction of cross-interference

6, designed for 24 V, isolated, freely parameterizable, e.g. for Binary inputs measuringrange switchover

Serial interface RS 485

AUTOCAL function with 8 addi-Options tional binary inputs and 8 additional relay outputs, also with PROFIBUS PA (on request) or PROFIBUS DP (on request)

Climatic conditions

Permissible ambient temperature

-40 ... +70 °C during storage and transportation, 5 ... 45 °C during operation

Permissible humidity (dew point must not be fallen below)

< 90 % relative humidity as annual average, during storage and transportation

Field device

Selection and ordering	an data		Order No.	
CALOMAT 62 gas ana		D)	7MB2531-	Cannot be combined
for field installation	11y201	D,) TIND2001	Carriot be combined
Material of sample gas	s path			
Hastelloy C22; non-flow	o. 1.4571; e chamber, 1/8"-27 NPT w-type reference chamber, 1/8"-27 pe reference chamber, 1/8"-27 NPT	Purging gas stub 10 mm	0 2 3	3
	e chamber, 1/8"-27 NPT	Purging gas stub 3/8"	4	4
	w-type reference chamber, 1/8"-27 pe reference chamber, 1/8"-27 NPT	NPT	6 7	7
<u>Application</u>		Possible with measuring range identification		
H_2 in N_2		0; 5	AN	AN
H_2 in Cl_2		0; 5	AB	AB
H ₂ in HCl		0; 5	A C	AC
Cl ₂ in air		1; 6	BL	BL
Cl ₂ in HCl		3; 7	BC	BC
HCI in air NH ₃ in N ₂		1; 6	CL	CL
SO ₂ in air		4; 8 1; 6	DN EL	DN EL
CO ₂ in H ₂		0; 5	KA	KA
CO ₂ in N ₂		1; 6	KN	KN
Smallest	Largest	Reference gas		
measuring range	measuring range	or filling gas		
0 1 % 0 5 %	0 100 % 0 100 %		0	
0 5 %	0 60 %	Accompanying gas	2	
0 10 %	0 100 %	component	3	
0 20 %	0 40 %		4	
100 99 %	100 0 %		5	
100 95 %	100 0 %	Sample gas component	6	
100 90 % 100 80 %	100 0 % 100 60 %		7 8	
Add-on electronics	100 00 /0			
Without			0	
AUTOCAL function				
With 8 additional bins With 8 additional bins	ary inputs/outputs ary inputs/outputs and PROFIBUS I	PA interface	1 6	
	ary inputs/outputs and PROFIBUS I		7	
Power supply				
100 120 V AC, 47			0	
200 240 V AC, 47			1	
	paths and analyzer unit			
Without With (max. 80 °C)			A B	
Explosion protection				
Without			A	
	G, leakage compensation ¹⁾ G, continuous purging ¹⁾		E F	
	ocumentation, software)			
German			0	
English			1 2	
French Spanish			3	
Italian			4	

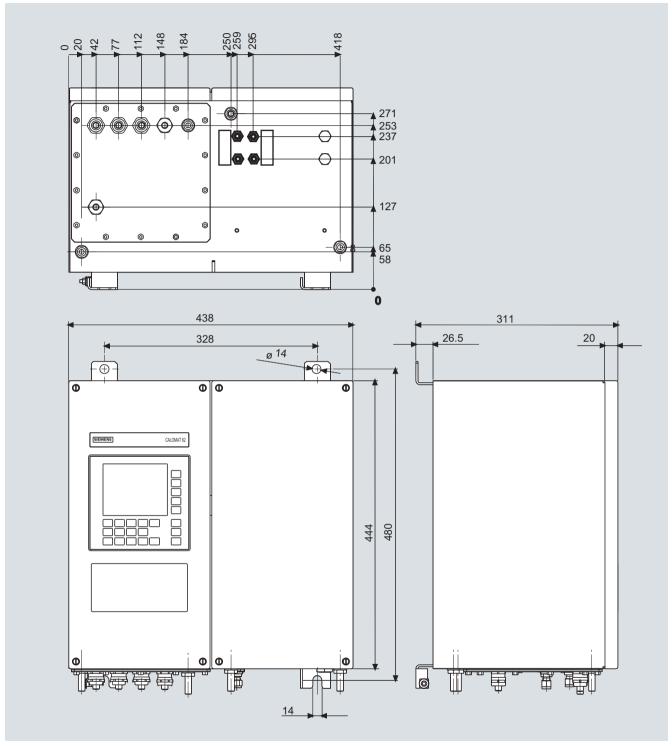
D) Subject to export regulations AL: 91999, ECCN: N ¹⁾ Only in connection with an approved purging unit.

Field device

Selection and ordering data		
Additional versions	Order code	
Add "-Z" to Order No. and specify order codes.		
TAG labels (specific inscription based on customer information)	B03	
Clean for O ₂ service (specially cleaned gas path)	Y02	
Measuring range indication in plain text, if different from the standard setting	Y11	
Special setting (only in conjunction with an application no., e.g. extended measuring range)	Y12	
Extended special setting (only in conjunction with an application no., e.g. determination of cross-interferences)	Y13	
Retrofitting sets	Order No.	
RS 485/Ethernet converter	A5E00852383	
RS 485/RS 232 converter	C79451-Z1589-U1	
RS 485/USB converter	A5E00852382	
AUTOCAL function with 8 binary inputs/outputs	A5E00064223	
AUTOCAL function with 8 binary inputs/outputs and PROFIBUS PA	A5E00057315	
AUTOCAL function with 8 binary inputs/outputs and PROFIBUS DP	A5E00057318	

Field device

Dimensional drawings

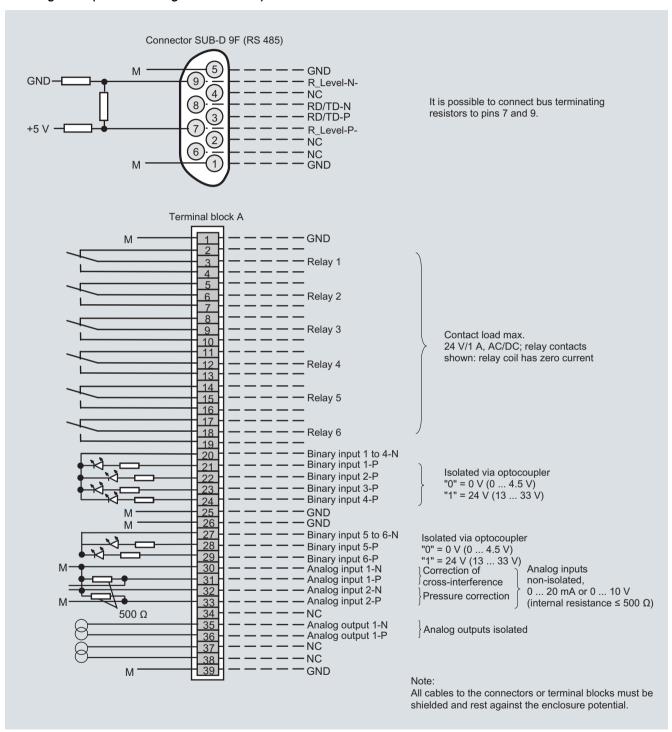


CALOMAT 62, field device, dimensions in mm

Field device

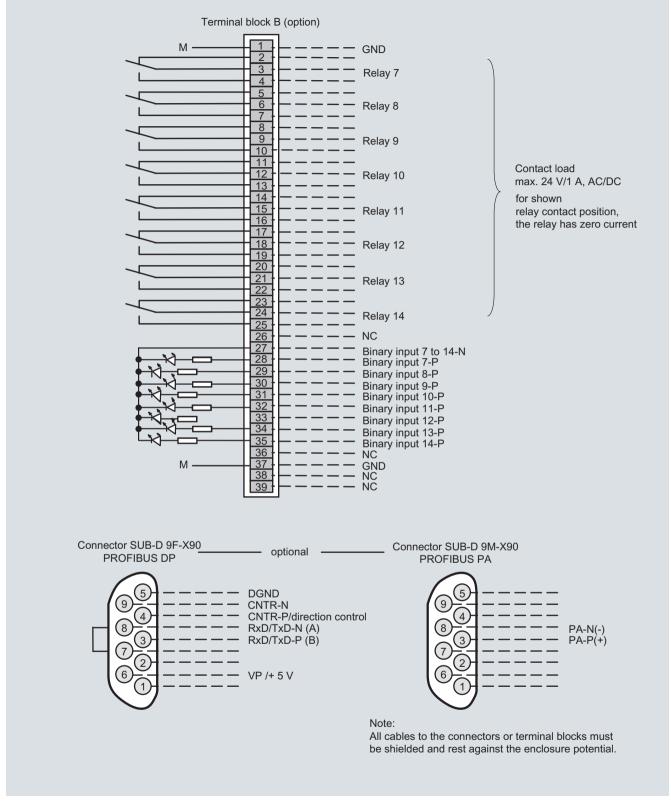
Schematics

Pin assignment (electrical and gas connections)



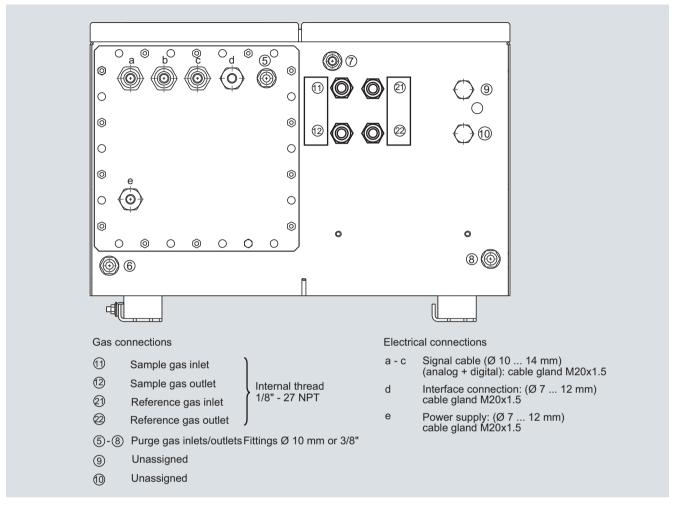
CALOMAT 62, field device, pin and terminal assignment

Field device



CALOMAT 62, field device, pin and terminal assignment of the AUTOCAL board and PROFIBUS connectors

Field device



CALOMAT 62, field device, gas connections and electrical connections

Documentation

Selection and ordering data

Operating instructions	Order No.			
CALOMAT 62				
Thermal conductivity gas analyzer				
German	A5E00881392			
• English	A5E00881393			
• French	A5E00881395			
• Italian	A5E00881398			
• Spanish	A5E00881396			
Gas analyzers of Series 6 and ULTRAMAT 23				
PROFIBUS DP/ PA interface				
• German and English D)	A5E00054148			

D) Subject to export regulations AL: 91999, ECCN: N

Suggestions for spare parts

Selection and ordering data

Description	7MB2541	7MB2531	2 years (quantity)	5 years (quantity)	Order No.
Temperature limiter		Х	_	1	A5E00891855
Adapter plate, LC display/keypad	×	Х	1	1	C79451-A3474-B605
Temperature sensor		Х	_	1	C79451-A3480-B25
LC display	x		_	1	W75025-B5001-B1
Line transformer, 115 V	x	Х	_	1	W75040-B21-D80
Line transformer, 230 V	X	Х	_	1	W75040-B31-D80
Fuse, T 0.63 A, line voltage 200 to 240 V	x	Х	2	3	W79054-L1010-T630
Fuse, T 1 A, line voltage 100 120 V	×	Х	2	3	W79054-L1011-T100
Heating cartridge		Х	_	1	W75083-A1004-F120